# 1 General

| Fan type                            | Fan                    |  |
|-------------------------------------|------------------------|--|
| Rotating direction looking at rotor | Counterclockwise       |  |
| Airflow direction                   | Air outlet over struts |  |
| Bearing system                      | Ball bearing           |  |
| Mounting position - shaft           | Any                    |  |

## 2 Mechanics

# 2.1 General

| Width   | 80,0 mm  |
|---|--|
| Height  | 80,0 mm  |
| Depth   | 32 mm  |
| Mass  | 0,1 kg   |
| Housing material                              | Plastic  |
| Impeller material                             | Plastic  |
| Max. torque when mounted across both mounting | Wire outlet corner: 100 Ncm                    |
| flanges                                       | Remaining corners: 100 Ncm                     |
| Screw size                                    | ISO 4762 - M4 degreased, without an additional |
|   | brace and without washer                       |

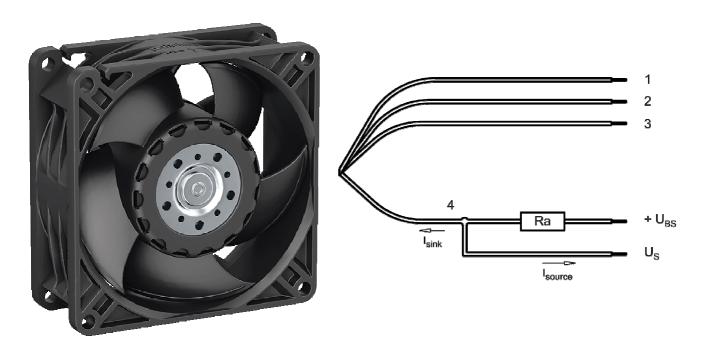
## 2.2 Connections

| Electrical connection | Wires      |  |
|-----------------------|------------|--|
| Lead wire length      | L = 310 mm |  |
| Tolerance             | +- 10,0 mm |  |



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# Product Data Sheet 8312 N/2HP



| Wire | Color  | Operation | Wire size | Insulation diameter |
|------|--------|-----------|-----------|---------------------|
| 1    | red    | + UB      | AWG 26    | 1,35 mm             |
| 2    | blue   | - GND     | AWG 26    | 1,35 mm             |
| 3    | violet | PWM       | AWG 26    | 1,35 mm             |
| 4    | white  | Tacho     | AWG 26    | 1,35 mm             |



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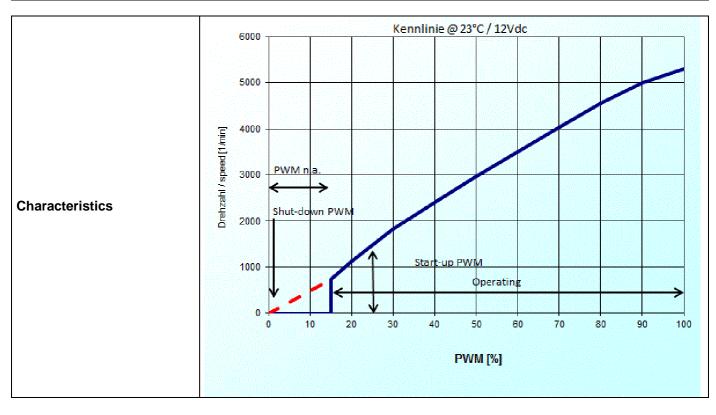
# 3 Operating Data

# 3.1 Electrical Interface - Input

| Control input | PWM |
|---------------|-----|
|---------------|-----|

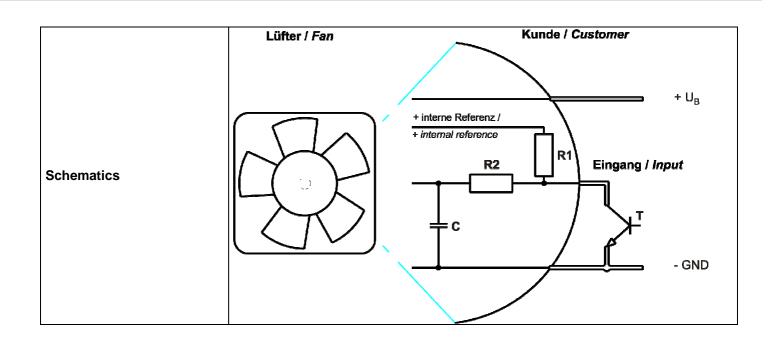
### **Features**

| Inpute type                      | Open collector / TTL  |                 |
|----------------------------------|-----------------------|-----------------|
| PWM - Frequency                  |                       | 21 kHz - 28 kHz |
|                                  |                       | typical: 25 kHz |
| Max. voltage for logic "Low"     |                       | 0,8 V           |
| Max. voltage for logic "High"    | Open circuit voltage  | 5,25 V          |
| Maximum source current           | short circuit current | 5 mA            |
| 4 wire startup condition         | PWM duty cycle        | > 25 %          |
| 4 wire operation condition after | PWM duty cycle        | 15 % - 100 %    |
| startup                          |                       |                 |
| PWM not applicable               | PWM n.a.              | 0 % - 14 %      |
| Shutdown condition               | PWM duty cycle        | < 1 %           |
| Typical time until warm restart  | After shutdown by PWM | 11,8 s          |





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## 3.2 Electrical Operating Data

Measurement conditions:

Normal air density = 1,2 kg/m3; Temperature  $23^{\circ}$ C +/-  $3^{\circ}$ C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

 $\Delta p = 0$ : corresp. to free air flow (see chapter aerodynamics)

I: corresp. to arithm. mean current value

| Name     | Condition   |  |
|----------|-------------|--|
| PWM 0001 | PWM: 100 %; |  |

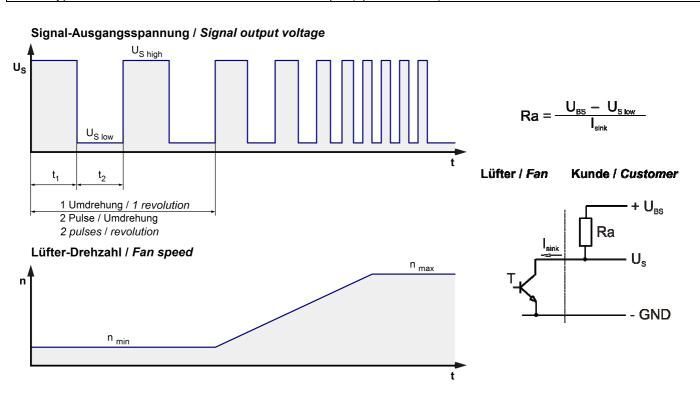
| Features                     | Condition      | Symbol |             | Values      |             |
|------------------------------|----------------|--------|-------------|-------------|-------------|
| Voltage range                |                | U      | 10,8 V      |             | 15 V        |
| Nominal voltage              |                | $U_N$  |             | 12 V        |             |
| Power consumption            | $\Delta p = 0$ |        | 3,1 W       | 4 W         | 4,7 W       |
| Tolerance                    | PWM 0010       | Р      | +- 17,5 %   | +- 12,5 %   | +- 15 %     |
| Current consumption          | $\Delta p = 0$ |        | 287 mA      | 330 mA      | 356 mA      |
| Tolerance                    | PWM 0010       | I      | +- 17,5 %   | +- 12,5 %   | +- 15 %     |
| Speed                        | $\Delta p = 0$ |        | 4.680 1/min | 5.300 1/min | 6.300 1/min |
| Tolerance                    | PWM 0010       | n      | +- 12,5 %   | +- 7,5 %    | +- 10 %     |
| Starting current consumption |                |        |             | 1.700 mA    |             |



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## 3.3 Electrical Interface - Output

|          | (O ( H t)            |
|----------|----------------------|
| cho type | 1/2 (open collector) |
| SHO TYPE | /2 (open collector)  |



| Features                  |                   | Note                           | Values  |
|---------------------------|-------------------|--------------------------------|---|
| Tacho operating voltage   | $U_{BS}$          |                                | <= 30 V                                       |
| Tacho signal Low          | $U_{S low}$       | I sink: 2 mA                   | <= 0,4 V                                      |
| Tacho signal High         | $U_{Shigh}$       | I source: 0 mA                 | <=30 V  |
| Maximum sink current      | I <sub>sink</sub> |                                | <= 4 mA                                       |
| Maximum source current    |                   |                                | 0 mA  |
| External resistor         |                   | External resistor Ra f to GND. | rom UBS to US required. All voltages measured |
| Tacho frequency           |                   | (2 x n) / 60                   |   |
| Tacho isolated from motor |                   | No                             |   |
| Slew rate                 |                   |                                | => 0,5 V/us                                   |

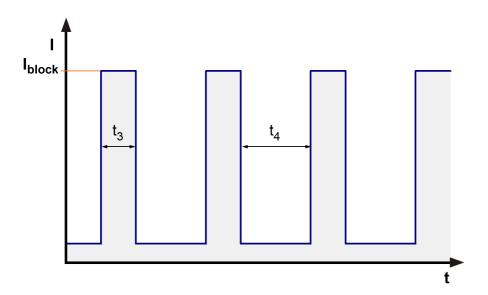
n = revolutions per minute (1/min)

### 3.4 Electrical Features

| Electronic function                     | None   |  |
|---|--|--|
| Reversed polarity protection            | Rectifying diode   |  |
| Max. residual current at U <sub>N</sub> | I <sub>F</sub> <= 500 uA                                 |  |
| Locked rotor protection                 | Auto restart   |  |
| Locked rotor current at U <sub>N</sub>  | I <sub>block</sub> approx. 1.700 mA                      |  |
| Clock signal at locked rotor            | t <sub>3</sub> / t <sub>4</sub> typical: 0,16 s / 11,8 s |  |



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### Product Data Sheet 8312 N/2HP

## 3.5 Aerodynamics

Measurement conditions:

Measured with a double chamber intake rig acc. to DIN EN ISO 5801.

Normal air density = 1,2 kg/m3; Temperature  $23^{\circ}$  +/ -  $3^{\circ}$ ;

In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft

horizontal.

The information is only valid under the specified test conditions and may be changed by the

installation conditions. If there are deviations from the standard test conditions, the

characteristic values must be checked under the installed conditions. Power consumption of the fan motor when operating at normal voltage is shown. Depending on the operating

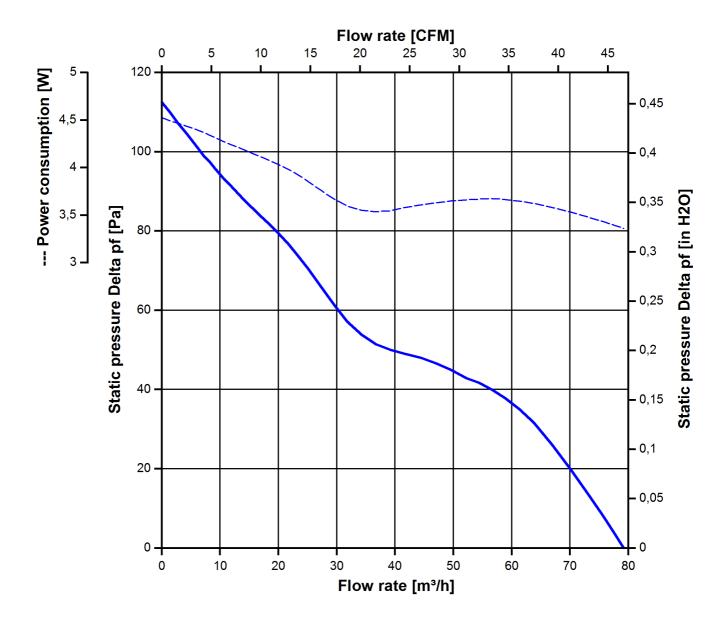
conditions of the application, the power input may be higher.

### a.) Operation condition:

| 5.300 1/min at free air flow        | PWM 100 %;           |         |  |
|-------------------------------------|----------------------|---------|--|
|                                     |                      |         |  |
| Max. free-air flow ( $\Delta p = 0$ | / <b>V</b> = max.)   | 78 m3/h |  |
| Max. static pressure ( $\Delta p =$ | max. / $\dot{V}$ =0) | 113 Pa  |  |



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#### Product Data Sheet 8312 N/2HP

### 3.6 Sound Data

Measurement conditions:

Sound pressure level: 1 meter distance between microphone and the air intake.

Sound power level: According to DIN 45635 Part 38 (ISO 10302)

Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)

For further measurement conditions see chapter aerodynamics.

### a.) Operation condition:

| 5.300 1/min at free air | PWM 100 %; |  |
|-------------------------|------------|--|
| flow                    |            |  |

| Optimal operating point   | 52 m3/h @ 43 Pa |  |
|---|-----------------|--|
| Sound power level at the optimal operating point                | 5,3 bel(A)      |  |
| Sound pressure level at free air flow, measured in rubber bands | 43 dB(A)        |  |

#### 4 Environment

#### 4.1 General

| Min. permitted ambient temperature TU min. | -20 ℃ |  |
|--|-------|--|
| Max. permitted ambient temperature TU max. | 75 ℃  |  |
| Min. permitted storage temperature TL min. | -40 ℃ |  |
| Max. permitted storage temperature TL max. | 20 08 |  |

## 4.2 Climatic Requirements

| Humidity requirements | humid heat, constant; according to DIN EN 60068-2-78, 14 days |  |
|-----------------------|---|--|
| Water exposure        | None  |  |
| Dust requirements     | None  |  |
| Salt fog requirements | None  |  |

### Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

### Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact.

Please require severity levels and specification parameters from the responsible development departments.



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# 5 Safety

# 5.1 Electrical Safety

| Dielectric strength  |                  |  |
|--|------------------|--|
| DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700)        |                  |  |
| A.) Type test  | 500 VAC / 1 Min. |  |
| Measuring conditions: After 48h of storage at 95% R.H. and |                  |  |
| 25℃.   |                  |  |
| No arcing or breakdown is allowed!                         |                  |  |
| All connections together to ground.                        |                  |  |
| B.) Routine test   | 850 VDC / 1 Sec. |  |
| Measuring conditions: At indoor climate.                   |                  |  |
| No arcing or breakdown is allowed!                         |                  |  |
| All connections together to ground.                        |                  |  |
| Isolation resistance                                       | RI > 10 MOhm     |  |
| Measuring conditions: After 48h of storage at 95% R.H. and |                  |  |
| 25℃ measured with U=500 VDC for 1 min.                     |                  |  |
| Clearance / creepage distance                              | 1,0 mm / 1,2 mm  |  |
| Protection class   | III              |  |

# 5.2 Approval Tests

| CE  | EC Declaration of Conformity                           | No   |
|-----|--|--|
| EAC | Eurasian Conformity                                    | Yes  |
| UL  | Underwriters Laboratories                              | Yes / UL507, Electric Fans                               |
| VDE | Association for Electrical, Electronic and Information | Yes / Approval acc. to EN 60950 (VDE 0805) - Information |
|     | Technologies   | technology equipment                                     |
| CSA | Canadian Standards Association                         | Yes / C22.2 No. 113 Fans and Ventilators                 |
| CCC | China Compulsory Certification                         | Not applicable   |

# 6 Reliability

## 6.1 General

| Life expectancy L10 at TU = 40 ℃                  | 82.500 h   |  |
|---|------------|--|
| Life expectancy L10 at TU max.                    | 32.500 h   |  |
| Life expectancy L10 acc. to IPC 9591 at TU = 40 ℃ | 140. 000 h |  |
|   |            |  |



